

# Safety data sheet

## according to 1907/2006/EC, Article 31

Printing date 27.04.2022

Version number 5 (replaces version 4)

Revision: 27.04.2022

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name:** **KEMPERTEC MA-SF Metal adhesive**
- **1.2 Relevant identified uses of the substance or mixture and uses advised against** Identified use: intended for professional use only!
- **Application of the substance / the mixture** Adhesives
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:** KEMPER SYSTEM LTD  
Kemper House  
30 Kingsland Grange  
Warrington  
WA1 4RW  
www.kempersystem.co.uk  
enquiries@kempersystem.co.uk  
phone: +44 (0)1925 445532  
fax: +44 (0)1925 575096
- **Further information obtainable from:** research & development
- **1.4 Emergency telephone number:** Medical Emergency information in case of poisoning:  
Poison Information Center Mainz - 24 h - Phone: +49 (0) 6131 19240  
(advisory service in German or English language)

### SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008** The product is not classified, according to the GB CLP regulation.
- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008** Void
- **Hazard pictograms** Void
- **Signal word** Void
- **Hazard statements** Void
- **Additional information:** EUH208 Contains 1,2-benzisothiazol-3(2H)-one, reaction mass of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7] and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-6] (3:1). May produce an allergic reaction.  
EUH210 Safety data sheet available on request.
- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

### SECTION 3: Composition/information on ingredients

- **3.2 Mixtures**
- **Description:** Mixture: consisting of the following components.

- **Dangerous components:**

CAS: 2634-33-5 EINECS: 220-120-9 Index number: 613-088-00-6 Reg.nr.: 01-2120761540-60	1,2-benzisothiazol-3(2H)-one Eye Dam. 1, H318; Aquatic Acute 1, H400; Aquatic Chronic 2, H411; Acute Tox. 4, H302; Skin Irrit. 2, H315; Skin Sens. 1, H317 Specific concentration limit: Skin Sens. 1; H317: C ≥ 0.05 %	<0.05%
CAS: 55965-84-9 EC number: 611-341-5 Reg.nr.: 01-2120764691-48	reaction mass of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7] and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-6] (3:1) Acute Tox. 3, H301; Acute Tox. 2, H310; Acute Tox. 2, H330; Skin Corr. 1C, H314; Eye Dam. 1, H318; Aquatic Acute 1, H400 (M=100); Aquatic Chronic 1, H410 (M=100); Skin Sens. 1A, H317 Specific concentration limits: Skin Corr. 1B; H314: C ≥ 0.6 % Skin Irrit. 2; H315: 0.06 % ≤ C < 0.6 % Eye Irrit. 2; H319: 0.06 % ≤ C < 0.6 % Skin Sens. 1; H317: C ≥ 0.0015 % Skin Sens. 1A; H317: 0.0015 % ≤ C < 0.0015 %	≥0.00025- <0.0015%

- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

### SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:** Do not leave affected persons unattended.

(Contd. on page 2)

EN\_GB

# Safety data sheet

## according to 1907/2006/EC, Article 31

Printing date 27.04.2022

Version number 5 (replaces version 4)

Revision: 27.04.2022

Trade name: **KEMPERTEC MA-SF Metal adhesive**

(Contd. of page 1)

- **After inhalation:** Personal protection for the First Aider.  
Take affected persons out of danger area and lay down.  
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Supply fresh air; consult doctor in case of complaints.  
Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Seek medical treatment in case of complaints.  
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.  
Protect unharmed eye.
- **After swallowing:** If symptoms persist consult doctor.
- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed** No further relevant information available.

### SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:** CO<sub>2</sub>, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.  
Use fire extinguishing methods suitable to surrounding conditions.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture** Formation of toxic gases is possible during heating or in case of fire.  
Nitrogen oxides (NO<sub>x</sub>)  
Carbon monoxide (CO)
- **5.3 Advice for firefighters**
- **Protective equipment:** Do not inhale explosion gases or combustion gases.
- **Additional information** Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

### SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures** Wear protective equipment. Keep unprotected persons away.  
Ensure adequate ventilation  
Avoid contact with skin and eyes
- **6.2 Environmental precautions:** Inform respective authorities in case of seepage into water course or sewage system.  
Prevent from spreading (e.g. by damming-in or oil barriers).
- **6.3 Methods and material for containment and cleaning up:** Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- **6.4 Reference to other sections** See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### SECTION 7: Handling and storage

- **7.1 Precautions for safe handling** Store in cool, dry place in tightly closed receptacles.  
Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of aerosols.
- **Information about fire - and explosion protection:** Keep ignition sources away - Do not smoke.  
Protect against electrostatic charges.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store only in the original receptacle.
- **Information about storage in one common storage facility:** Store away from foodstuffs.
- **Further information about storage conditions:** Protect from frost.  
Keep container tightly sealed.  
Store in dry conditions.  
Recommended storage temperature: 5-30 °C
- **Storage class:** 12

(Contd. on page 3)

# Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 27.04.2022

Version number 5 (replaces version 4)

Revision: 27.04.2022

Trade name: **KEMPERTEC MA-SF Metal adhesive**

- 7.3 Specific end use(s)

No further relevant information available.

(Contd. of page 2)

## SECTION 8: Exposure controls/personal protection

- 8.1 Control parameters

- Ingredients with limit values that require monitoring at the workplace:

- Additional information: The lists valid during the making were used as basis.

- 8.2 Exposure controls

- Appropriate engineering controls

No further data; see item 7.

- Individual protection measures, such as personal protective equipment

- General protective and hygienic measures: The usual precautionary measures are to be adhered to when handling chemicals.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

- Respiratory protection:

Not necessary if room is well-ventilated.

Use suitable respiratory protective device in case of insufficient ventilation.

Filter A/P2

Respiratory protection - Gas filters and combination filters according to (DIN EN 141)

- Hand protection



Protective gloves

Only use chemical-protective gloves with CE-labelling of category III.

Check protective gloves prior to each use for their proper condition.

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

After use of gloves apply skin-cleaning agents and skin cosmetics.

- Material of gloves

Nitrile rubber, NBR

Recommended thickness of the material:  $\geq 0.1$  mm

Penetration time (min.):  $< 10$

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

- Penetration time of glove material

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions. Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.

- As protection from splashes gloves made of the following materials are suitable:

Nitrile rubber, NBR

- Eye/face protection



Tightly sealed goggles

- Body protection:

Protective goggles and facial protection - Classification according to EN 166 protective clothing (EN 13034)

## SECTION 9: Physical and chemical properties

- 9.1 Information on basic physical and chemical properties

- General Information

- Physical state

Fluid

- Colour:

Dark brown

- Odour:

Characteristic

- Odour threshold:

Not determined.

- Melting point/freezing point:

Undetermined.

- Boiling point or initial boiling point and boiling range

Undetermined.

- Flammability

Not applicable.

- Lower and upper explosion limit

- Lower:

Not determined.

- Upper:

Not determined.

- Flash point:

Not applicable.

- Decomposition temperature:

Not determined.

- pH at 20 °C

10

(Contd. on page 4)

# Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 27.04.2022

Version number 5 (replaces version 4)

Revision: 27.04.2022

Trade name: **KEMPERTEC MA-SF Metal adhesive**

(Contd. of page 3)

- Viscosity:	
- Kinematic viscosity	Not determined.
- Dynamic:	Not determined.
- Solubility	
- water:	Not miscible or difficult to mix.
- Partition coefficient n-octanol/water (log value)	Not determined.
- Density and/or relative density	
- Density at 20 °C:	0.95 g/cm <sup>3</sup>
- Relative density	Not determined.
- Vapour density	Not determined.

<b>- 9.2 Other information</b>	
- Appearance:	
- Form:	Fluid
<b>- Important information on protection of health and environment, and on safety.</b>	
- Auto-ignition temperature:	Product is not selfigniting.
- Explosive properties:	Product does not present an explosion hazard.
- Solvent separation test:	
- VOC (EC)	0.00 %
- Change in condition	
- Evaporation rate	Not determined.

<b>- Information with regard to physical hazard classes</b>	
- Explosives	Void
- Flammable gases	Void
- Aerosols	Void
- Oxidising gases	Void
- Gases under pressure	Void
- Flammable liquids	Void
- Flammable solids	Void
- Self-reactive substances and mixtures	Void
- Pyrophoric liquids	Void
- Pyrophoric solids	Void
- Self-heating substances and mixtures	Void
- Substances and mixtures, which emit flammable gases in contact with water	Void
- Oxidising liquids	Void
- Oxidising solids	Void
- Organic peroxides	Void
- Corrosive to metals	Void
- Desensitised explosives	Void

## SECTION 10: Stability and reactivity

- 10.1 Reactivity	No further relevant information available.
- 10.2 Chemical stability	
- Thermal decomposition / conditions to be avoided:	No decomposition if used according to specifications.
- 10.3 Possibility of hazardous reactions	No dangerous reactions known.
- 10.4 Conditions to avoid	No further relevant information available.
- 10.5 Incompatible materials:	No further relevant information available.
- 10.6 Hazardous decomposition products:	No dangerous decomposition products known.

## SECTION 11: Toxicological information

<b>- 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008</b>	
- Acute toxicity	Based on available data, the classification criteria are not met.

- LD/LC50 values relevant for classification:

### 2634-33-5 1,2-benzisothiazol-3(2H)-one

Oral	LD50	1,020 mg/kg (rat) (Pharm. Research Comm.Vol. 3, Pg. 385, 1971)
Dermal	LD50	4,150 mg/kg (rat)

(Contd. on page 5)

# Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 27.04.2022

Version number 5 (replaces version 4)

Revision: 27.04.2022

Trade name: **KEMPERTEC MA-SF Metal adhesive**

(Contd. of page 4)

**55965-84-9 reaction mass of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7] and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-6] (3:1)**

Oral	LD50	53 mg/kg (rat) (GESTIS -Mutation Research. Vol. 118, Pg. 129, 1983)
Dermal	LD50	600 mg/kg (rabbit)
Inhalative	LC50/4 h	2.36 mg/l (rat)

- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation** Based on available data, the classification criteria are not met.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.
- **11.2 Information on other hazards**

- **Endocrine disrupting properties**

None of the ingredients is listed.

## SECTION 12: Ecological information

- **12.1 Toxicity**

- **Aquatic toxicity:**

**2634-33-5 1,2-benzisothiazol-3(2H)-one**

EC20	3.3 mg/l (Belebschlamm) (OECD 209; 3h)
NOEC	0.21 mg/kg (Oncorhynchus mykiss (Regenbogenforelle)) (OECD 215)
EC50	16.7 mg/l /96 h (fish)
EC50	0.11 mg/l (Pseudokirchneriella subcapitata) (72h; OECD 201)
EC50	3.27 mg/l (Daphnia magna) (48h; OECD 202)

**55965-84-9 reaction mass of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7] and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-6] (3:1)**

EC50	0.018 mg/l (Scenedesmus subspicatus) (72h)
EC50	3.2 mg/l (Pseudokirchneriella subcapitata) (72h; OECD 201)
NOEC	0.05 mg/l (Oncorhynchus mykiss (Regenbogenforelle)) (dynamic 14d)
	0.1 mg/l (Daphnia magna) (21d)
	0.0014 mg/l (Skeletonema costatum) (stat.test 72h)
EC50	27 mg/l (Pseudokirchneriella subcapitata) (OECD 201 - 72h)
	6.7 mg/l (Daphnia magna) (48h; OECD 202)
LC 50	14.8 mg/l (Oncorhynchus mykiss (Regenbogenforelle)) (OECD 203 - 96h)
	0.16 mg/l (Daphnia magna) (OECD 202 - 48h)

- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties** The product does not contain substances with endocrine disrupting properties.
- **12.7 Other adverse effects**
- **Additional ecological information:**
- **General notes:** Not hazardous for water.

## SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**

- **Recommendation**

Must not be disposed together with household garbage. Do not allow product to reach sewage system.  
Disposal according to official regulations

- **European waste catalogue**

08 04 09*	waste adhesives and sealants containing organic solvents or other hazardous substances
15 01 10*	packaging containing residues of or contaminated by hazardous substances
17 02 03	plastic

(Contd. on page 6)

# Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 27.04.2022

Version number 5 (replaces version 4)

Revision: 27.04.2022

Trade name: **KEMPERTEC MA-SF Metal adhesive**

(Contd. of page 5)

- **Uncleaned packaging:**  
 - **Recommendation:** Disposal must be made according to official regulations.

## SECTION 14: Transport information

- |  |                 |
|--|-----------------|
| - 14.1 UN number or ID number<br>- ADR, IMDG, IATA                     | Void            |
| - 14.2 UN proper shipping name<br>- ADR, IMDG, IATA                    | Void            |
| - 14.3 Transport hazard class(es)<br>- ADR, ADN, IMDG, IATA<br>- Class | Void            |
| - 14.4 Packing group<br>- ADR, IMDG, IATA                              | Void            |
| - 14.5 Environmental hazards:  | Not applicable. |
| - 14.6 Special precautions for user                                    | Not applicable. |
| - 14.7 Maritime transport in bulk according to IMO instruments         | Not applicable. |
| - UN "Model Regulation":   | Void            |

## SECTION 15: Regulatory information

- 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
- Directive 2012/18/EU
  - Named dangerous substances - ANNEX I None of the ingredients is listed.
  - DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II  
None of the ingredients is listed.
  - REGULATION (EU) 2019/1148
  - Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))  
None of the ingredients is listed.
  - Annex II - REPORTABLE EXPLOSIVES PRECURSORS  
None of the ingredients is listed.
  - Regulation (EC) No 273/2004 on drug precursors  
None of the ingredients is listed.
  - Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors  
None of the ingredients is listed.
- 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

## SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.  
 The safety data sheet issued is also compliant with the regulation Annex I of Regulation (EU) no. 453/2010 and Annex II of Regulation (EU) no. 2020/878.

- **Relevant phrases**
- H301 Toxic if swallowed.
  - H302 Harmful if swallowed.
  - H310 Fatal in contact with skin.
  - H314 Causes severe skin burns and eye damage.
  - H315 Causes skin irritation.
  - H317 May cause an allergic skin reaction.
  - H318 Causes serious eye damage.
  - H330 Fatal if inhaled.
  - H400 Very toxic to aquatic life.
  - H410 Very toxic to aquatic life with long lasting effects.
  - H411 Toxic to aquatic life with long lasting effects.
- **Department issuing SDS:** research & development  
 - **Contact:** research & development  
 - **Date of previous version:** 27.04.2022  
 - **Version number of previous version:** 4

(Contd. on page 7)

# Safety data sheet

## according to 1907/2006/EC, Article 31

Printing date 27.04.2022

Version number 5 (replaces version 4)

Revision: 27.04.2022

**Trade name: KEMPERTEC MA-SF Metal adhesive**

(Contd. of page 6)

**- Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)  
IMDG: International Maritime Code for Dangerous Goods  
IATA: International Air Transport Association  
GHS: Globally Harmonised System of Classification and Labelling of Chemicals  
EINECS: European Inventory of Existing Commercial Chemical Substances  
ELINCS: European List of Notified Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
VOC: Volatile Organic Compounds (USA, EU)  
LC50: Lethal concentration, 50 percent  
LD50: Lethal dose, 50 percent  
PBT: Persistent, Bioaccumulative and Toxic  
vPvB: very Persistent and very Bioaccumulative  
Acute Tox. 3: Acute toxicity – Category 3  
Acute Tox. 4: Acute toxicity – Category 4  
Acute Tox. 2: Acute toxicity – Category 2  
Skin Corr. 1C: Skin corrosion/irritation – Category 1C  
Skin Irrit. 2: Skin corrosion/irritation – Category 2  
Eye Dam. 1: Serious eye damage/eye irritation – Category 1  
Skin Sens. 1: Skin sensitisation – Category 1  
Skin Sens. 1A: Skin sensitisation – Category 1A  
Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1  
Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1  
Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

**- Sources**

- [www.echa.europa.eu](http://www.echa.europa.eu)  
- [www.baua.de](http://www.baua.de)  
IFA: Institute für Occupational Safety and Health of the German Social Accident Insurance:  
- [www.dguv.de/ifa/gestis/gestis-stoffdatenbank/index.jsp](http://www.dguv.de/ifa/gestis/gestis-stoffdatenbank/index.jsp)  
- [www.dguv.de/ifa/gestis/gestis-dnel-liste](http://www.dguv.de/ifa/gestis/gestis-dnel-liste)

- \* Data compared to the previous version altered.